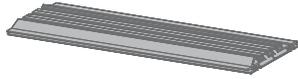


## Parts List



14 - Frame perimeter pieces  
(See Diagram 1 for details)



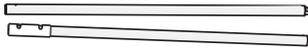
10 - Flat Connecting Brackets with Wing Nuts



4 - Corner Brackets with Wing Nuts



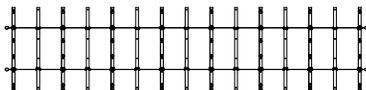
4 - Extra Wing Nuts  
(1/4-20 Thread Size)



3 - Vertical Support Sets  
(1 Set includes two poles and a plastic lock tube)



2 - Flare Spacing Rulers (Side A and Side B)



8 - Double-Sided Curtain Lights



8 - Power Supplies with Velcro (100 Watts)

36 - Light Mount Clips\*



2 - 10 Foot Power Cords with 5 Quick-Connects



6 - Wire Management Clips



5 - Flare Feet



12 - T-Bolts for Flare Feet\*



12 - Washer Wing Nuts for Flare Feet\*  
(1/4-20 Thread Size)

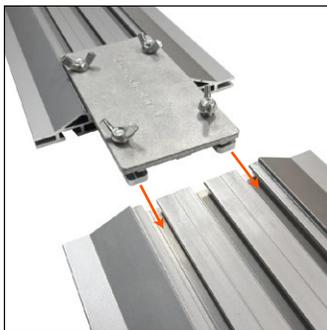
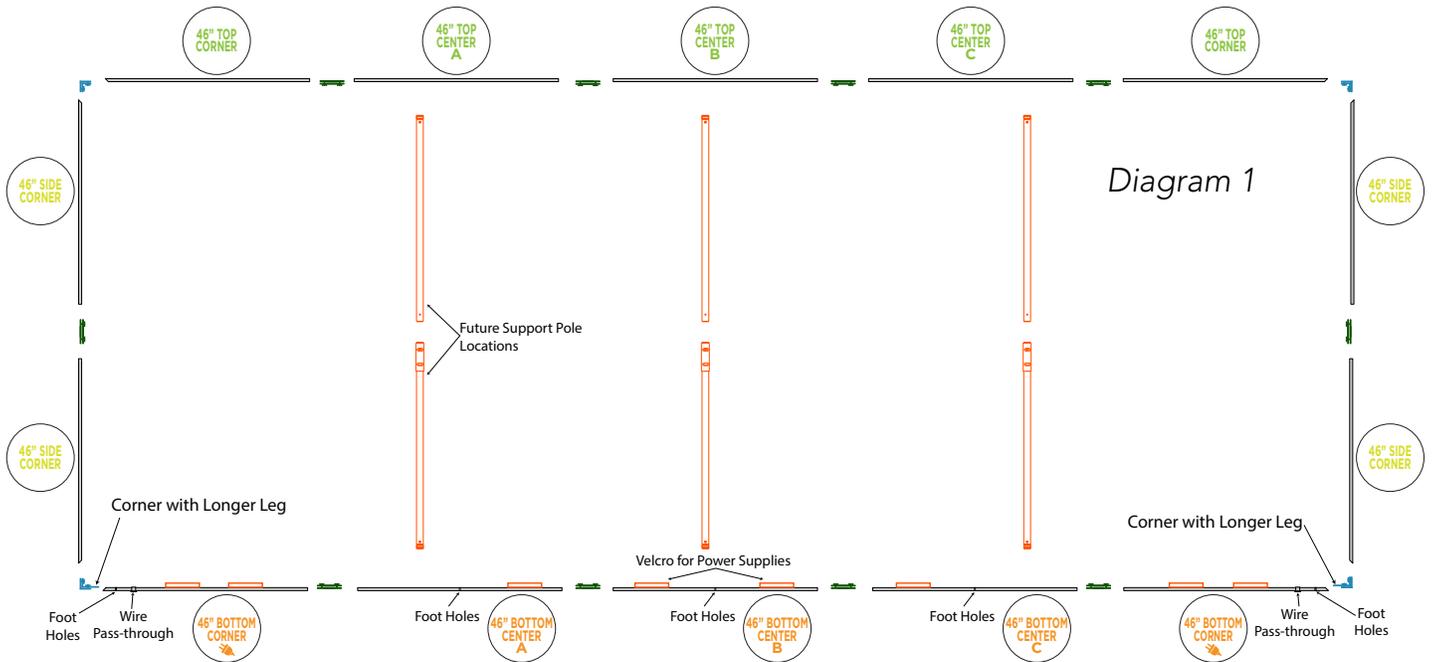
### Need Help?

Scan the QR code or go to  
[displayit.com/flare-guide](http://displayit.com/flare-guide)  
to watch an assembly video.

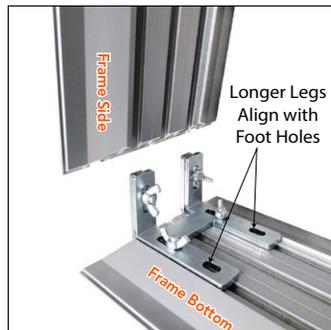


\* Includes extras provided

1. Unpack the frame. Save all foam pieces for repacking later. Lay out the frame pieces as seen in Diagram 1. Frame perimeter pieces are labeled with stickers matching Diagram 1 to make this step easier. Take note where the velcro strips for the power supplies are located on Diagram 1. Assemble the frame on its back.



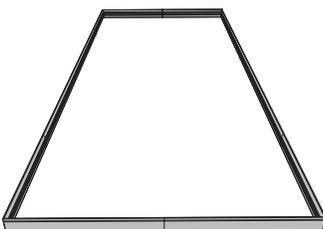
2. Assemble frame top, bottom, and sides using six flat connecting brackets. Hand tighten wing nuts to secure.



3. Connect the frame sides to the frame bottom with two corner brackets. Make sure the longer legs of the corner brackets run along the bottom frame piece. The holes in the longer legs align with the foot holes in the bottom of the frame. Hand-tighten the wingnuts.

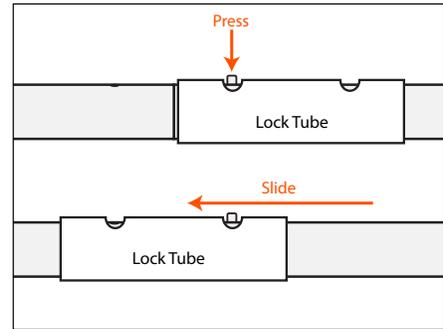
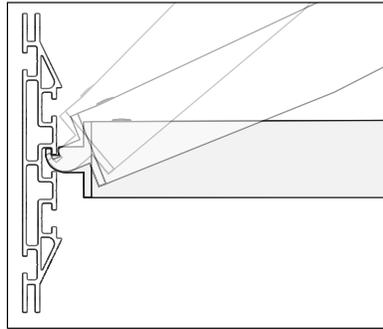


4. Complete the frame perimeter build by attaching the top horizontals with top corner brackets.



Note: It's best to build the frame laying on its back.





5. Unroll the included spacing rulers and place them on the ground inside the frame. Overlap the two rulers aligning the blue lines marked "Center foot holes." Align the foot lines on the ruler to the foot holes in the frame. Use the ruler to locate the recommended placement for the support poles, curtain lights, and power supplies.

6. Install each support pole as noted on the ruler (Diagram 2).
- A. Hook top hook into frame channel and swing down to vertical.
  - B. Repeat for the bottom pole until they meet in the middle.
  - C. Press the push-button and slide the lock tube over the end of the other pole half until the button clicks.

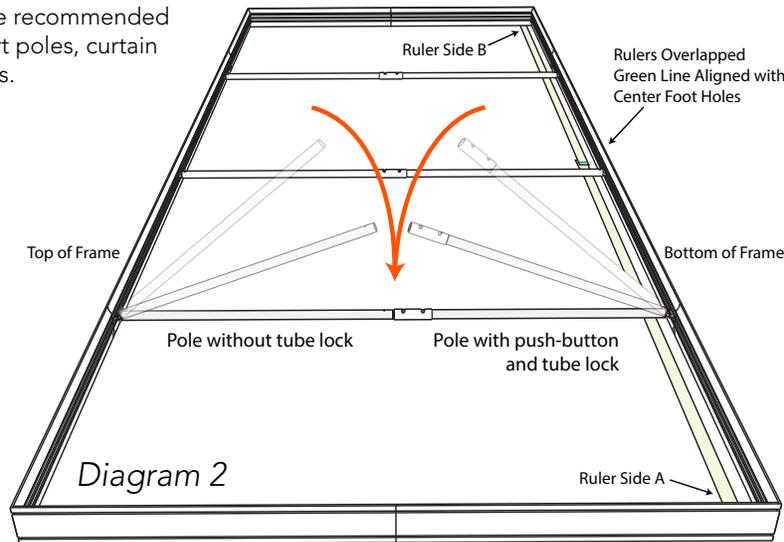
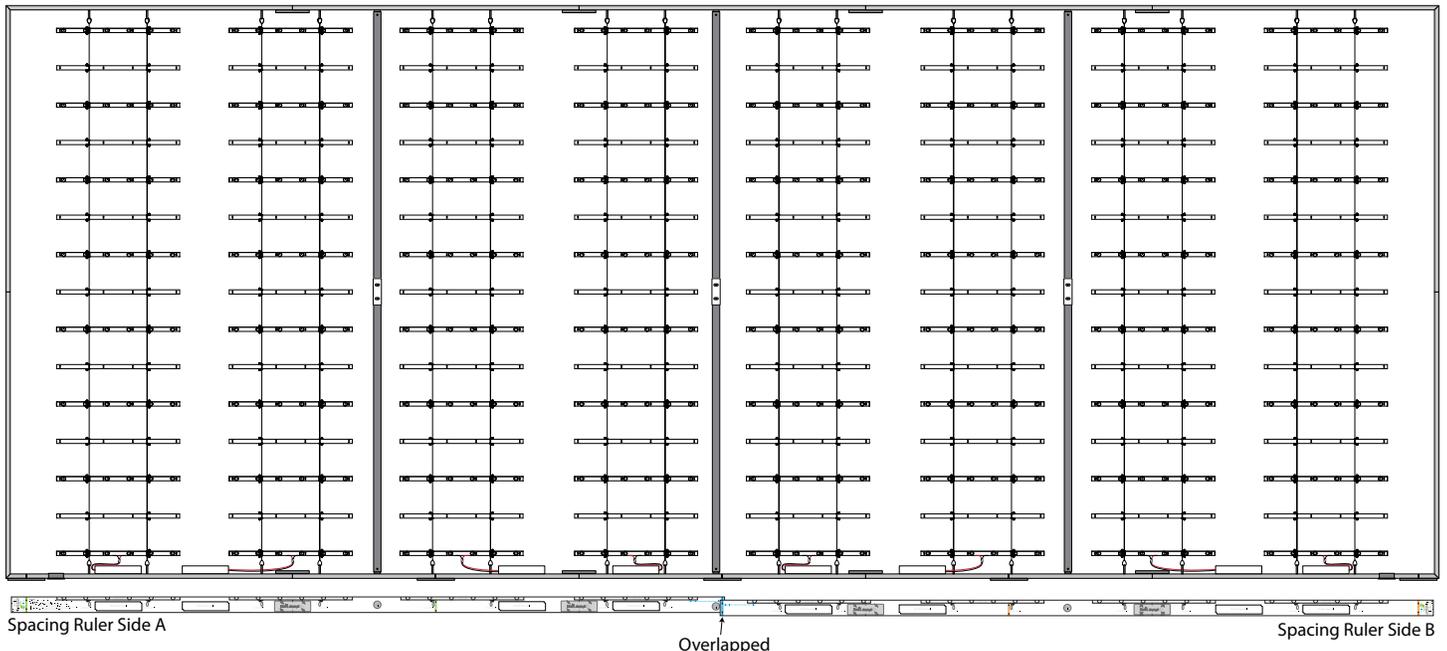
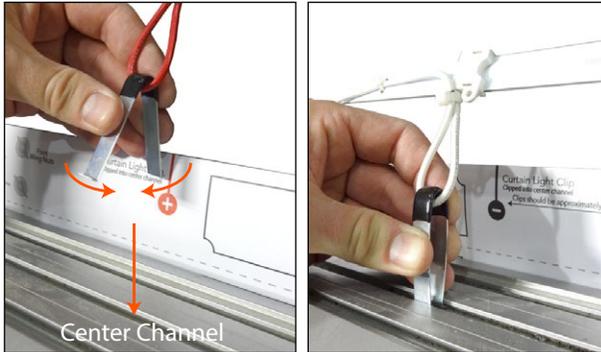
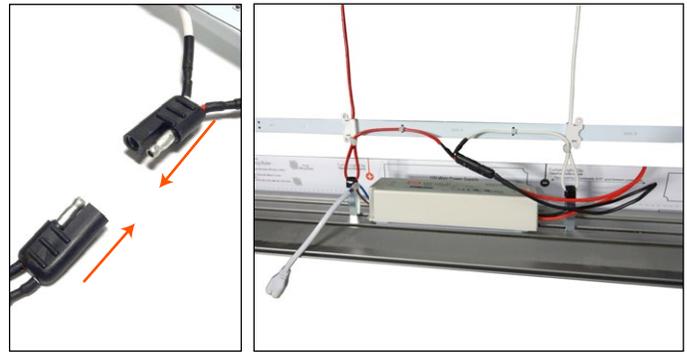


Diagram 3

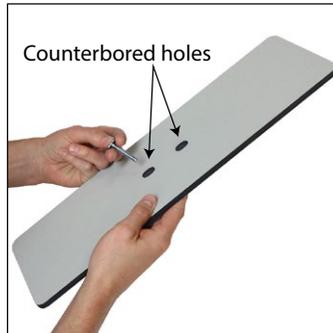




7. Attach the bottom of the curtain light to the center channel of the frame using light clips (Diagram 3). To attach clips, hook each clip through the wire loop. Squeeze clip, insert into channel, and release. Suggested light clip locations are marked on the ruler. Carefully unroll the curtain light and clip the top clips into the top of the frame, keeping the wires straight.

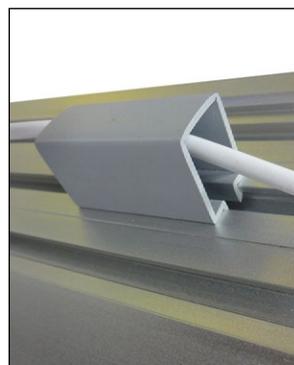


8. Attach the power supplies to the frame via the velcro strips and connect the wires to the curtain lights.



9. Run each main power cable through the wire pass-throughs. Connect all power supplies to the cords starting with the transformers in the middle of the display. Four transformers will connect to each power cable. Plug the cables into an AC outlet to test the lights.

11. Attach feet using t-bolts and wing nuts. Each t-bolt goes through a counterbored hole in the foot, then through a hole in the metal frame. For the corner feet, each t-bolt then passes through the corner bracket. Secure each t-bolt with a washer wing nut. Hand-tighten until snug; do not over-tighten.



11. With at least two people, carefully stand the display up. Inspect the connections between frame pieces. If any gaps occurred when moving the frame, loosen the wing-nuts, press the frame back together, and retighten the wingnuts.

12. To help stop wire shadows on the graphic, use the provided snap-on wire management clips. The curtain light clips may also be used for wire management.

## Graphic Installation

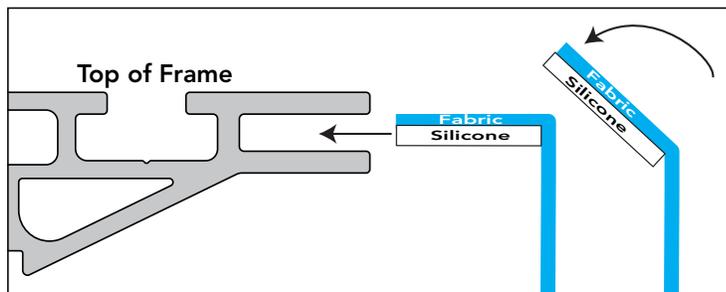
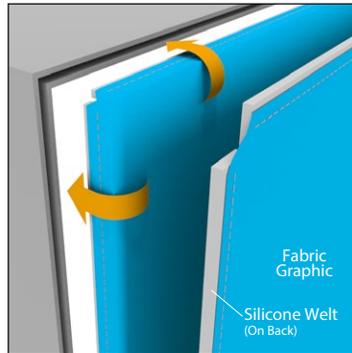


Caution! Installing silicone-edged graphics is technique sensitive; Practice will shorten installation time.

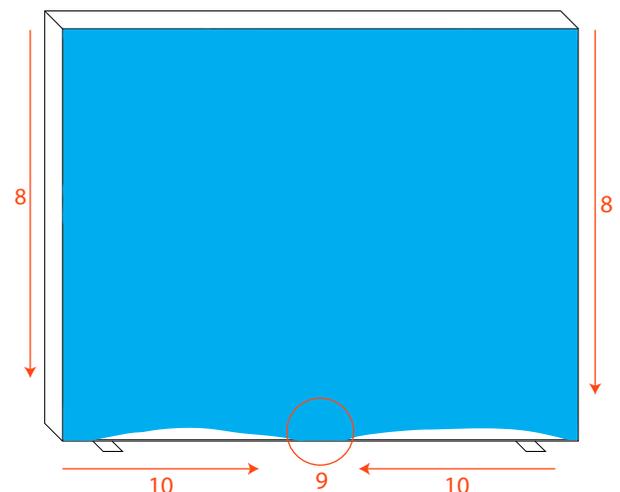
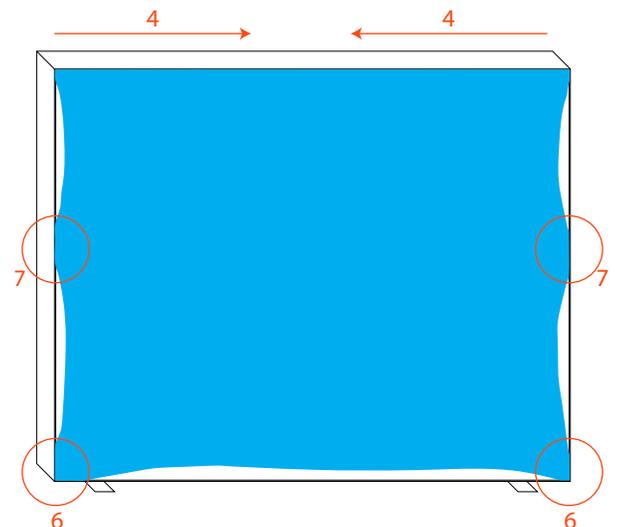
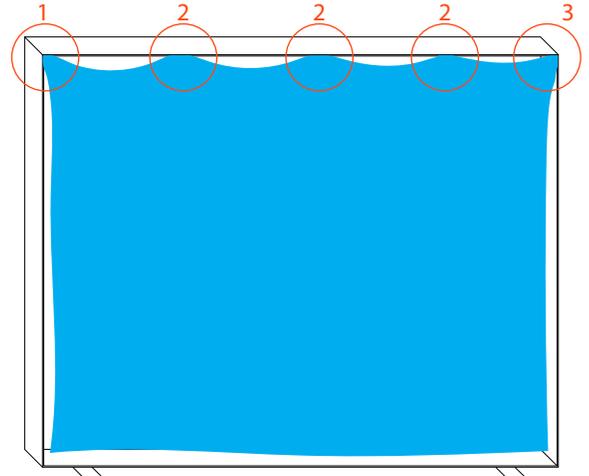


Handle graphics with care with clean hands in a clean environment. Cloth or latex gloves recommended. Keep graphics away from sharp objects.

- Using at least two people, carefully stand the display up. Starting in top-left corner, turn and tuck graphic and silicone into the channel. (#1 on diagram) Use your fingertip (not fingernail) for installation. Note: For large frames, a step ladder may be required for graphic installation.



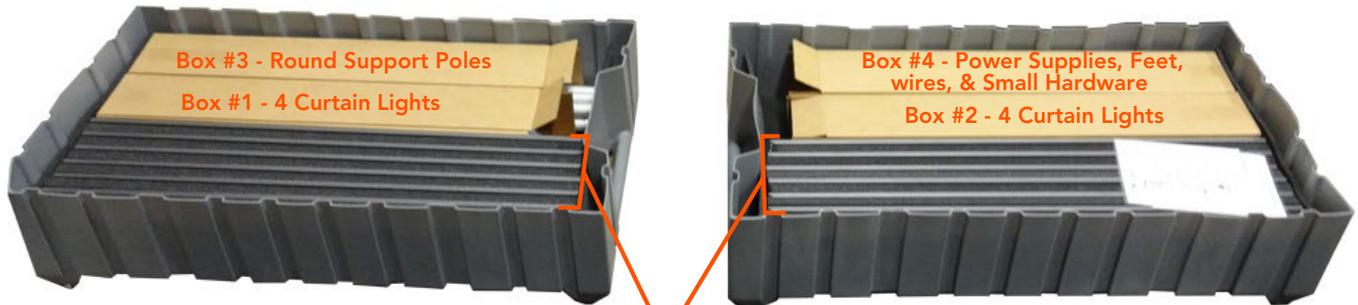
- Work across the top, tacking the graphic into the channel every two to three feet. (#2 on diagram)
- Tuck top, right corner into channel. (#3 on diagram)
- Tuck remainder of top edge of graphic into top channel. (#4 on diagram)
- Inspect graphic for hard fold lines in the fabric. If desired, smooth them out using a fabric steamer.
- Tuck bottom two corners. (#6 on diagram)
- Tack middle of sides. (#7 on diagram)
- Working from top to bottom, tuck remaining silicone in on both sides. (#8 on diagram)
- Tack middle of bottom. (#9 on diagram)
- Tuck remaining bottom edge, working from outside to inside. (#10 on diagram)
- Repeat installation steps for fabric on back of frame.



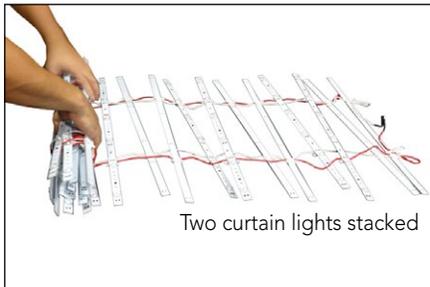
## Packing Instructions



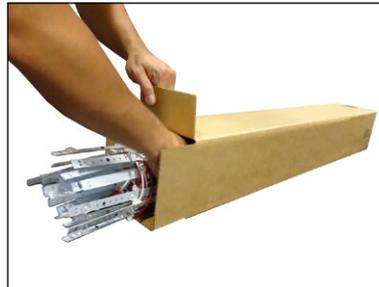
Failure to follow packing instructions may result in damaged items.



Frame perimeter metal pieces with foam between



Two curtain lights stacked



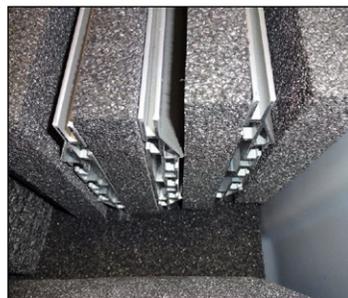
1. Carefully lay two curtain lights on top each other and roll them up together. Wrap foam around the roll.

2A. Insert the vertical support pole into one of the boxes.  
2B. Insert one double curtain roll into the bottom of the box.  
2C. Put the second double curtain roll in the top of the box.  
2D. Repeat to pack the last four curtain lights in the second box.

3. Vertical support poles go into box #3.



4. Pack the small hardware items into the two canvas bags. These bags along with the feet, power supplies, and power cord fit into the final box.



5. Frame perimeter pieces pack on their edge with foam between.



6. After all hardware is in the case, put a foam sheet on top.

7. Fold the graphics up and place them into plastic bags. Store them in the case on the top level above the foam sheet.