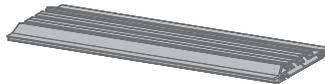


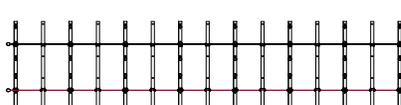
Parts List

- 

6 - Frame Perimeter Pieces
(See Diagram 1 for sticker details)
- 

2 - Flat Connecting Brackets with Wing Nuts
- 

4 - Corner Brackets with Wing Nuts
- 

4 - Extra Wing Nuts
(1/4-20 Thread Size)
- 

2 - Double-Sided Curtain Lights
- 

2 - Power Supplies (100 Watts each)
- 

10 - Light Mount Clips*
- 

1 - Power Cord with 2 Quick-Connects**
- 

2 - Wire Management Clips
- 

2 - Flare Feet
- 

6 - T-Bolts for Flare Feet*
- 

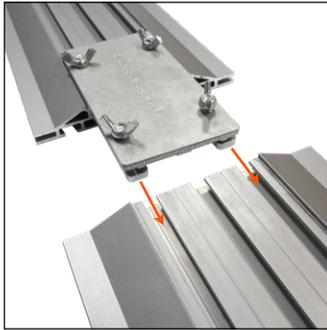
6 - Washer Wing Nuts for Flare Feet*
(1/4-20 Thread Size)

Need Help?
Scan the QR code or go to displayit.com/flare-guide to watch an assembly video.

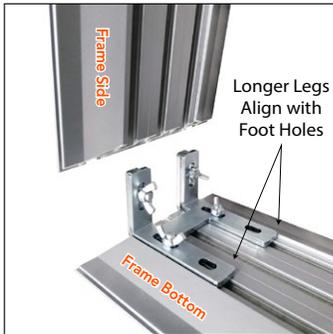


* Includes extras provided
**Two power cords with single quick-connects may be substituted due to availability.

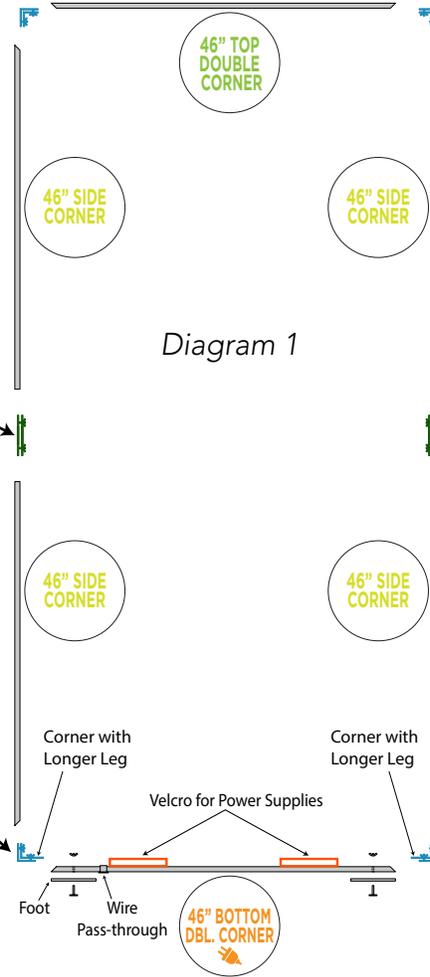
1. Unpack the frame. Save all foam pieces for repacking later. Lay out the frame pieces as seen in Diagram 1. Frame perimeter pieces are labeled with stickers matching Diagram 1 to make this step easier. Take note where the velcro strips for the power supplies are located on Diagram 1. Assemble the frame on its back.



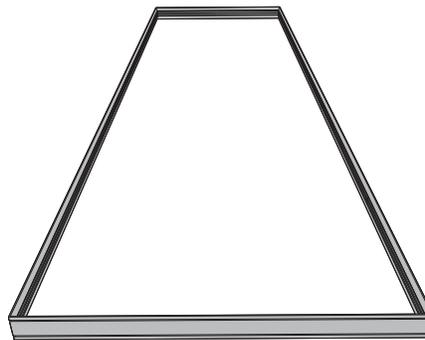
2. Assemble frame top, bottom, and sides using six flat connecting brackets. Hand tighten wing nuts to secure.



3. Connect the frame sides to the frame bottom with two corner brackets. Make sure the longer legs of the corner brackets run along the bottom frame piece. The holes in the longer legs align with the foot holes in the bottom of the frame. Hand-tighten the wingnuts.

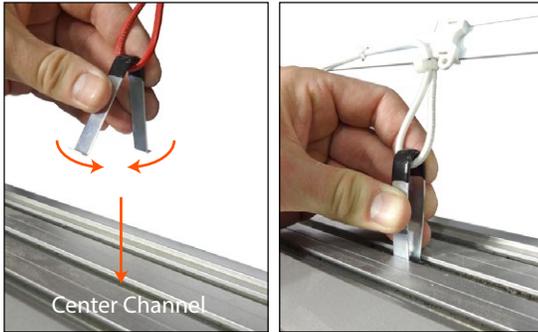


4. Complete the frame perimeter build by attaching the frame top to the frame sides with two corner brackets. Hand-tighten the wingnuts

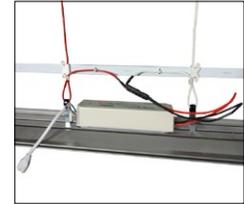
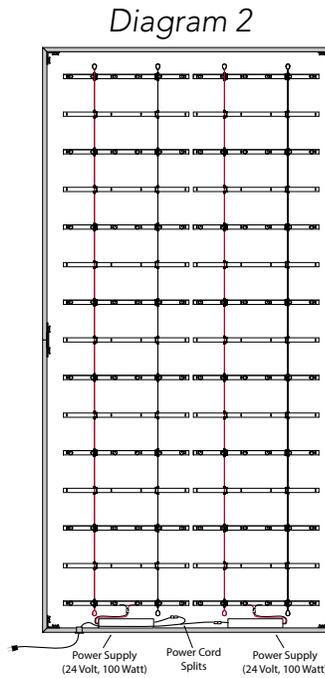


Note: It's best to build the frame laying on its back.

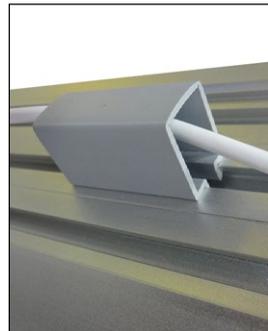




4A. Attach the bottom of the curtain to the center channel of the frame using light clips. To attach clips, hook each clip through the wire loop. Squeeze clip and insert into channel. Center the curtain light to the frame.
4B. Keeping the wires straight, stretch the curtain light up and clip to the top channel in the frame.
See Diagram 2 for curtain light placement.

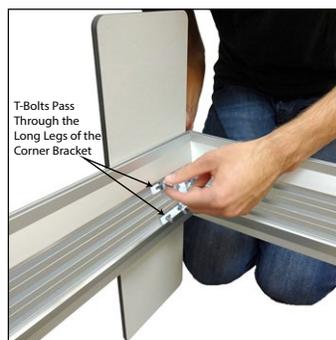
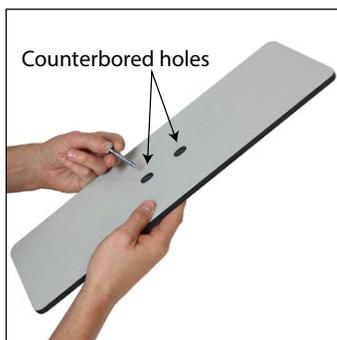


5. Attach the power supplies to the frame via the velcro strips and connect the wires to the curtain lights.



6. Run the main power cord(s) through the wire pass-through and connect to the power supplies. Plug the cord(s) into an AC outlet to test the lights.

7. To help stop wire shadows on the graphic, use the provided snap-on wire management clips. The curtain light clips may also be used for wire management.



8. Attach feet using t-bolts and wing nuts. Each t-bolt goes through a counterbored hole in the foot, then through a hole in the metal frame, and then through the corner bracket. Secure each t-bolt with a washer wing nut. Hand-tighten until snug; do not over-tighten.

9. Carefully stand the display up.

Graphic Installation



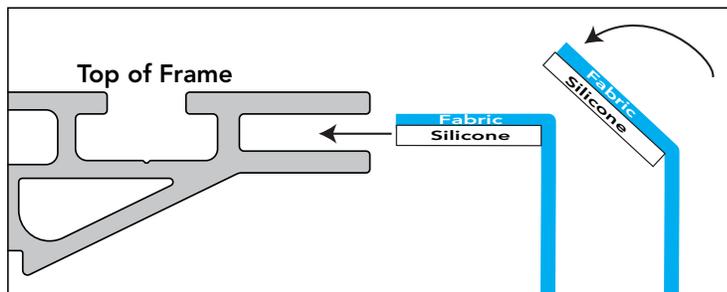
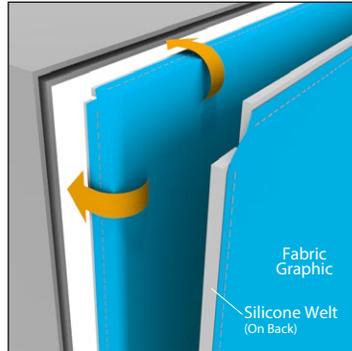
Caution! Installing silicone-edged graphics is technique sensitive; Practice will shorten installation time.



Handle graphics with care with clean hands in a clean environment. Cloth or latex gloves recommended. Keep graphics away from sharp objects.

1. Using at least two people, carefully stand the display up. Starting in top-left corner, turn and tuck graphic and silicone into the channel. (#1 on diagram) Use your fingertip (not fingernail) for installation.

Note: For large frames, a step-ladder is may be required for graphic installation.



2. Work across the top, tacking the graphic into the channel every two to three feet. (#2 on diagram)

3. Tuck top, right corner into channel. (#3 on diagram)

4. Tuck remainder of top edge of graphic into top channel. (#4 on diagram)

5. Inspect graphic for hard fold lines in the fabric. If desired, smooth them out using a steamer from the back side of the graphic.

6. Tuck bottom two corners. (#6 on diagram)

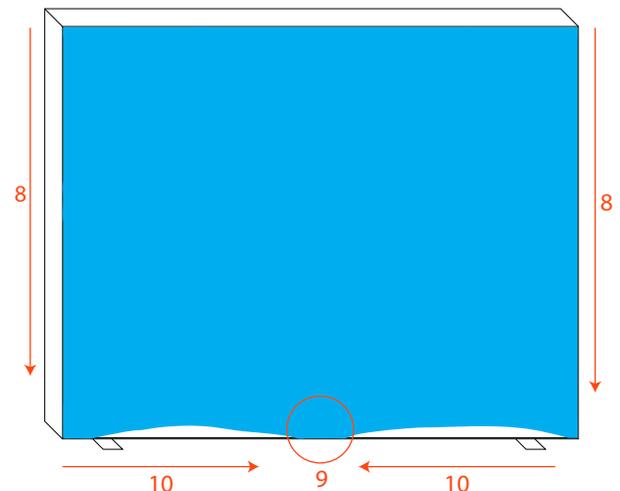
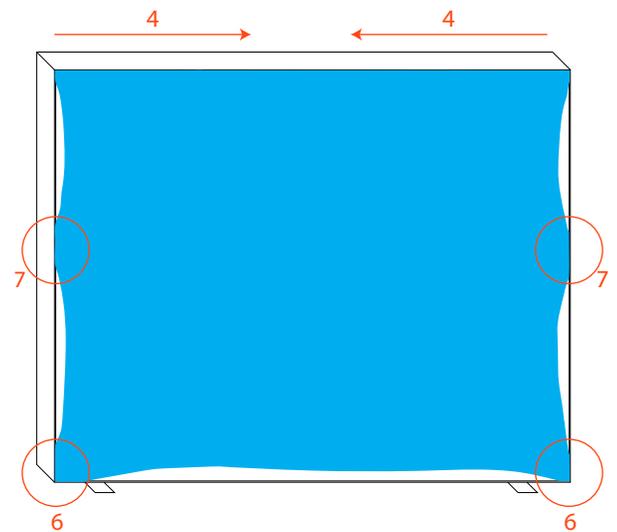
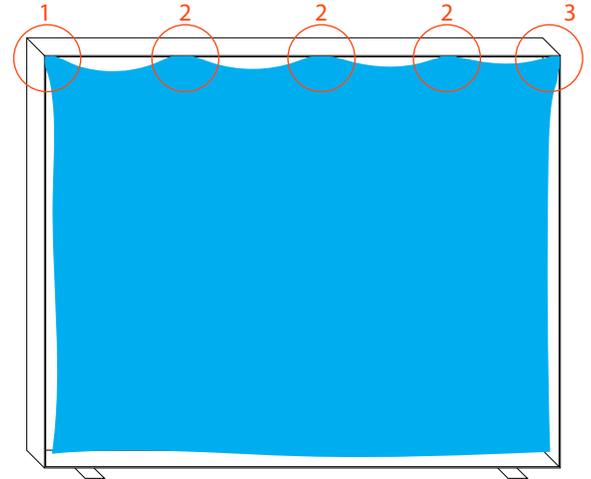
7. Tack middle of sides. (#7 on diagram)

8. Working from top to bottom, tuck remaining silicone in on both sides. (#8 on diagram)

9. Tack middle of bottom. (#9 on diagram)

10. Tuck remaining bottom edge, working from outside to inside. (#10 on diagram)

11. Repeat installation steps for fabric on back of frame.

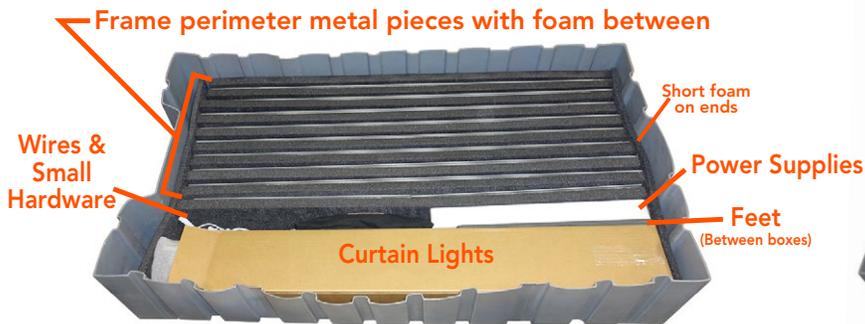


Packing Instructions

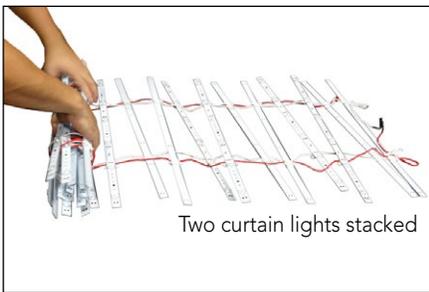
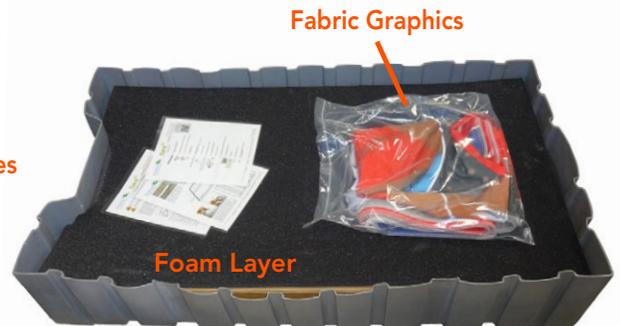


Failure to follow packing instructions may result in damaged items.

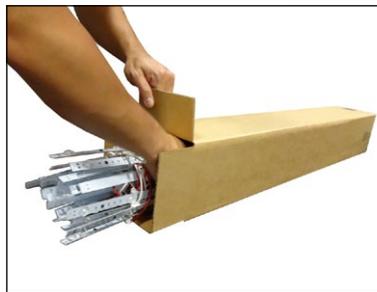
Bottom Layer



Top Layer



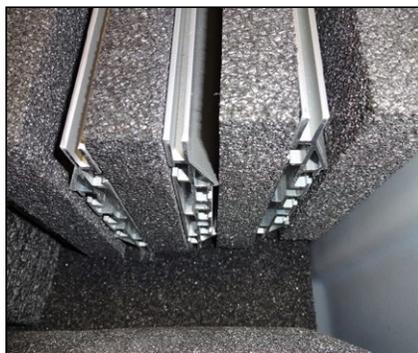
1. Carefully roll the curtain lights and wrap with foam.



2. Insert the rolls into the first box.



3. Small hardware stores in the canvas bag.



4. Frame perimeter pieces pack on their edge with foam between.



6. After all hardware is in the case, put a foam sheet on top.

7. Fold the graphics up and place them into plastic bags on the top level.