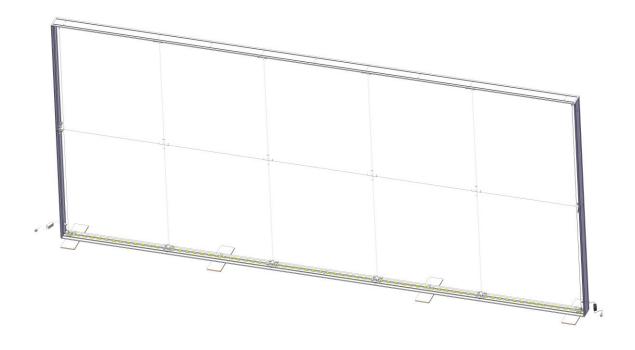
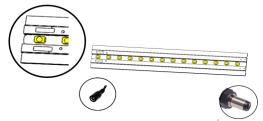
20' Prism Backlit Frame



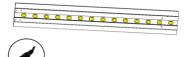
Frame size: 230 inches x 92 inches



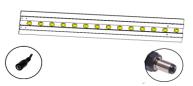
Part for Assembly Set-up requires minimum 2 people



4 - end LED panel duo connect



4 - input only LED panel



2 - duo connect LED panel



4 - Side Frame Panels



40 - Knobs for Flat Connecting Brackets



20 - Flat Connecting Brackets



4 - Feet



8 - Nuts for Feet



8 - Screws for Feet



10 - Horizontal and Vertical Support Poles

3 - Crossbar Support Poles

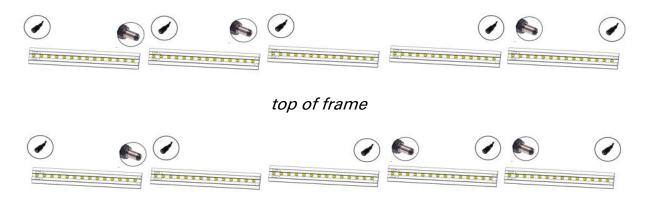


4 - Support Pole Connectors



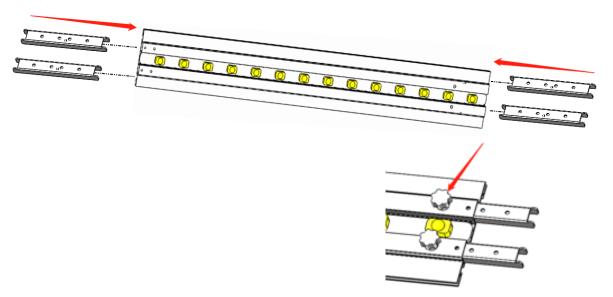
2 - Power Supplies

Step-by-Step Instructions

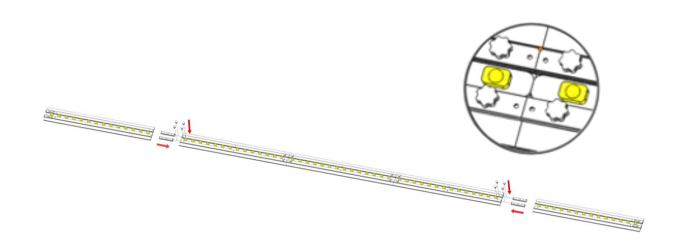


bottom of frame

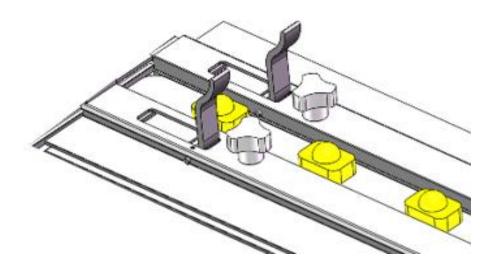
1: Lay out frame panels in this order.



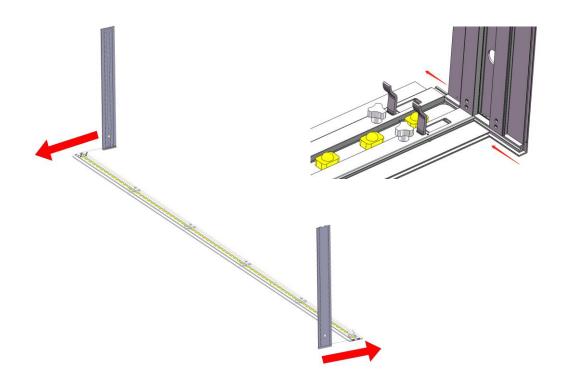
2: Insert flat connecting brackets and secure with knobs.



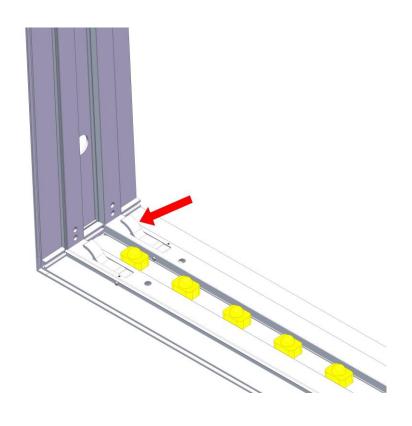
3: Continue attaching panels together with flat connecting brackets and knobs.



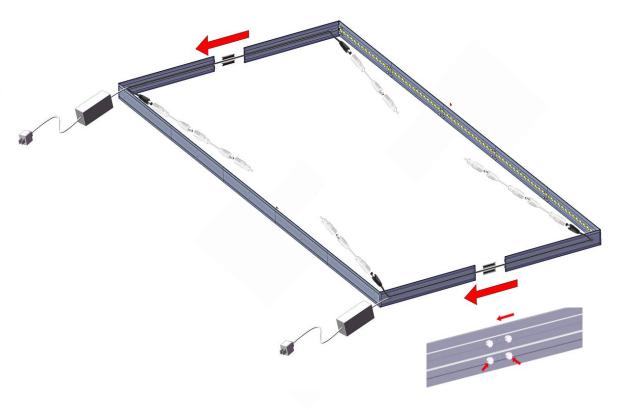
4: Open clips on LED Light Strip panels to slide Side Frame Panels into place.



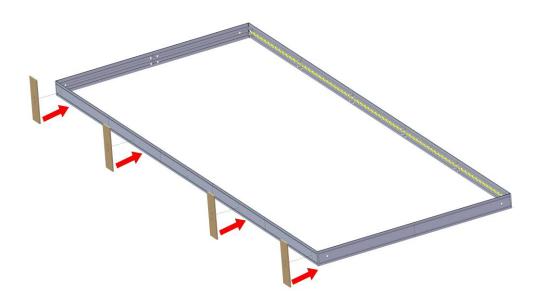
5: Slide side Frame Panels into Frame Panels with LED Light Strips.



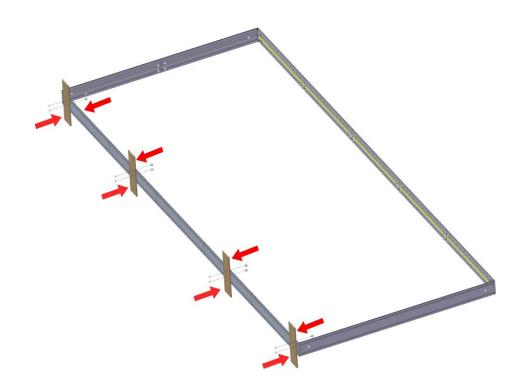
6: Push down clips to secure. Repeat steps 2-6 for other half of the frame.

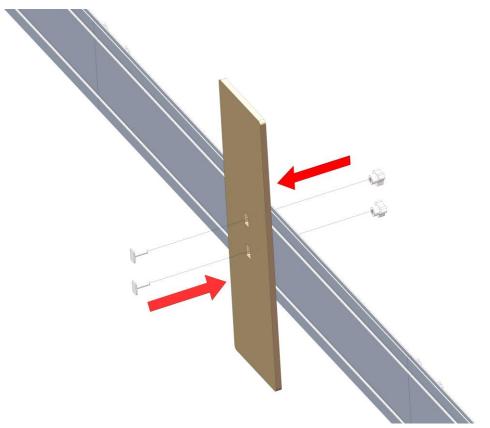


7: Attach top and bottom of frame together with flat connecting brackets and knobs.

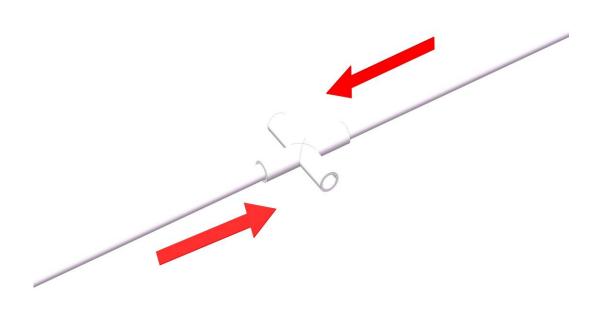


8: Align 4 feet with bottom of frame.

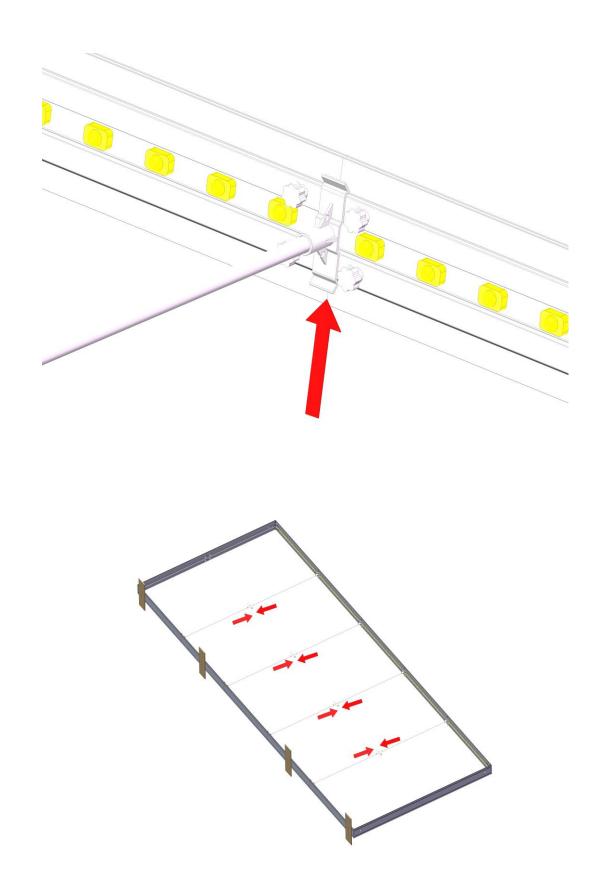




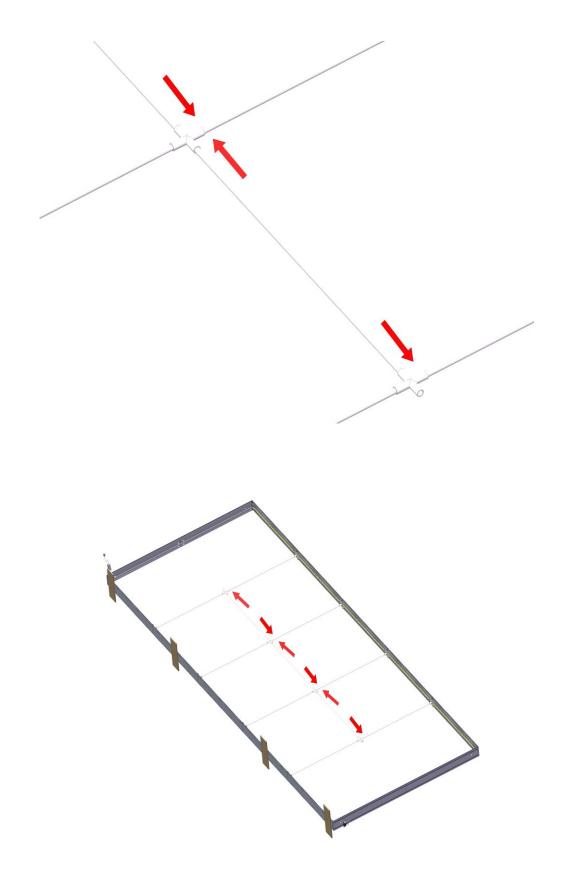
9: Secure feet with nuts and screws.



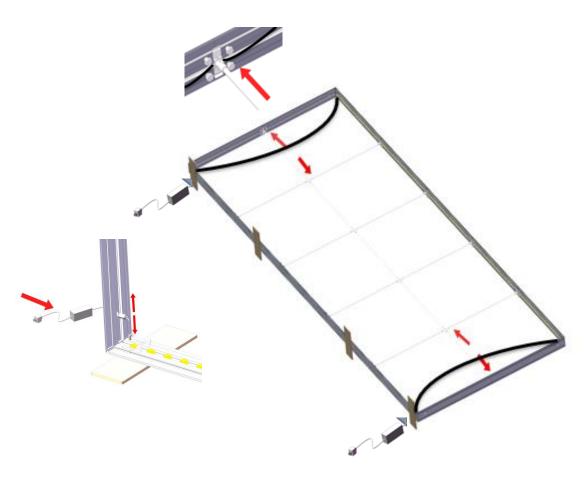
10: Attach Support Pole Connectors.



11: Clip Vertical Support Poles into Top and Bottom Frame Panels.



12: Attach middle horizontal support poles into connectors and clip Horizontal Support Poles into Left and Right Frame Panels.



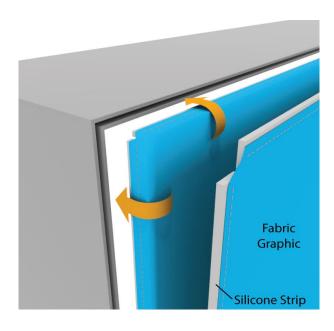
13: Insert power splitter through rubber grommet one end at a time.

Plug in electrical cords to top and bottom of frame.

Be sure electrical cord is secure behind support pole clip.

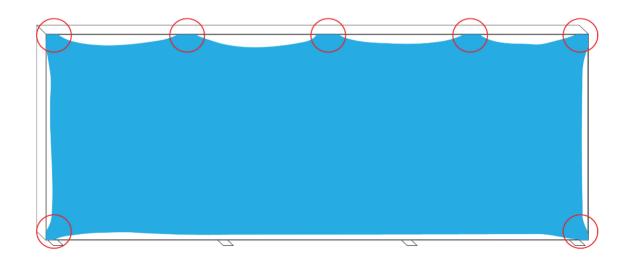
Keep frame laying down.

14. SEG Graphic Instructions

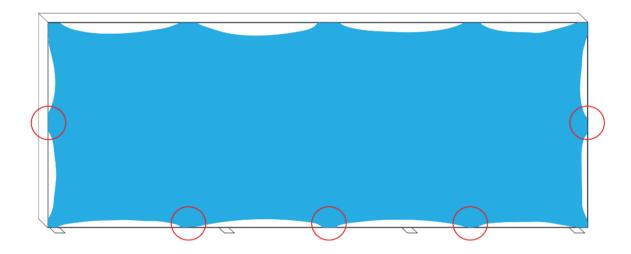


Silicone Edge Graphics (SEG) are installed by folding the graphic material, along with the silicone strip, and inserting it into the channel.

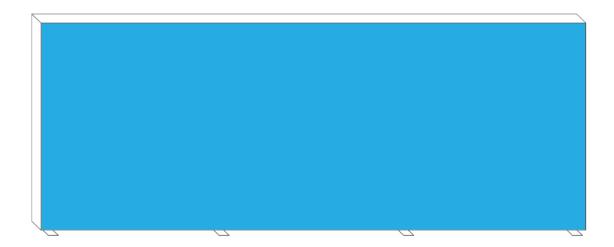
Use your fingertip to aid in the installation process.



Begin at the top corner of the frame and tuck the graphic into the channel. Proceed to tuck the graphic every few feet across the top and then the remaining corners of the graphic.

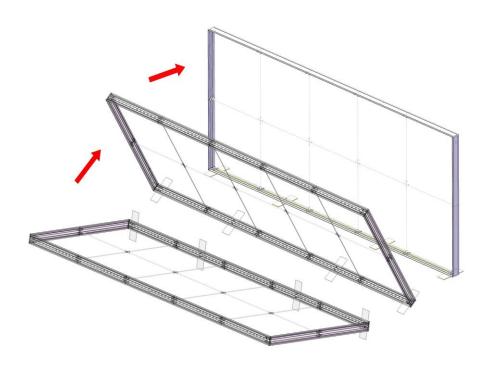


Move to the middle on each side and every few feet across the bottom.

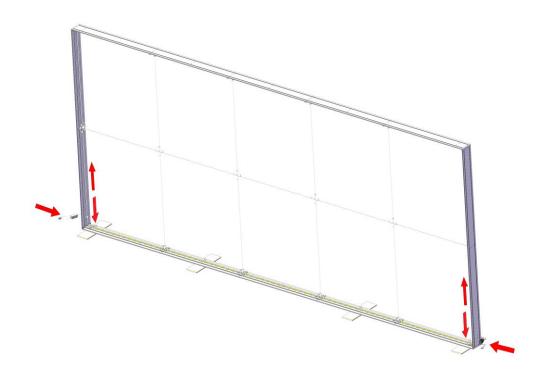


To avoid distorting the graphic, ensure that you do not stretch the silicone edge. Tuck the remaining perimeter of the graphic material into the channel.

Flip frame over and repeat installation steps for fabric on back of frame.



15: Using at least 2 people, carefully lift frame upright.



16: Plug in electrical power supplies and enjoy your brilliant display.